

# Functional Area Training Checklist – Pelleting

Team member: \_\_\_\_\_

Trainer: \_\_\_\_\_

Mill: \_\_\_\_\_

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## Safety

What PPE to use and its location

- Burn gloves, sleeves

Pinch points

LOTO

Lifting properly

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## Operations

Pelleting equipment and locations

Verify downstream

Tools

Crumb/PDI sampling

- Spreadsheet
- Shaker test

Cleaning and greasing procedures

- Effects on equipment
- Weather / Season conditions

Special work order instructions

- Screening
- Temp limits

Functions of equipment

- Tons per hour
- Crumbs / SCP
- Crumb settings
- Temps and Amps
- Sounds

Pellet tracker navigation

Auto vs manual pelleting

- Maintenance mode
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Get feed back into mill

Ingredient pelletability

Data manager

- Pull up pellet transaction report
- Material inventory

Troubleshooting

- Mill choke
- Choke clean out
- Temperature
- Liquid application / alarms
- Cooler discharge alarm
- Fines mode not completing

Burnt die / cooler fire

Cooler checks

Roller/plow adjustments

Broken shear pins

- Pellet mill
- Horizontal cooler

## Sign off

Team member: \_\_\_\_\_

Trainer: \_\_\_\_\_

Supervisor: \_\_\_\_\_